

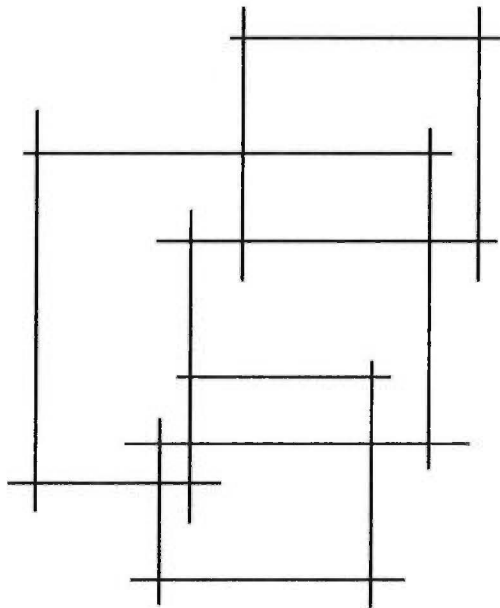
Cycle Time Puzzle

TASK

To assemble the boards into a configuration as shown in the shape pictured below.

To develop an assembly process that can be repeated rapidly.

To demonstrate a final assembly process that meets the standards of world-class performance, in less than one minute.



Rules: You cannot mark the boards or the floor. The minute starts with the boards stacked from longest to shortest.